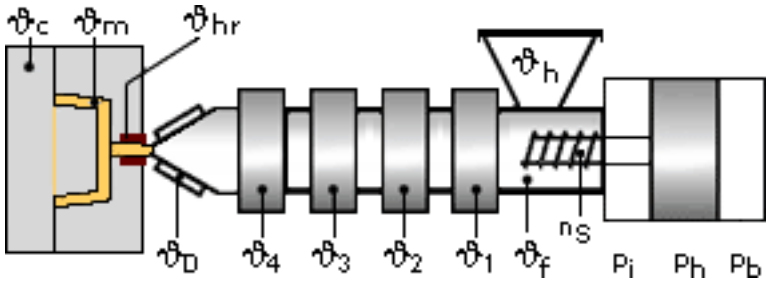
ZENITE® 6130L | LCP | Glass Reinforced

Description

Zenite® 6130L is a lubricated 30% glass reinforced LCP resin. It is well suited for use in automotive, electrical/electronic, telecommunications, and aerospace industries.

Typical injection moulding processing conditions



Pre Drying:

Necessary low maximum residual moisture content: 0.01%

Drying time: 3 h

Drying temperature: 302 - 302 °F

Temperature:

	ϑMold	ϑMelt	ϑNozzle	ϑZone4	ϑZone3	ϑZone2	ϑZone1	ϑFeed	ϑHopper
min (°F)	176	662	662	662	662	662	635	104	68
max (°F)	248	680	680	680	680	680	653	140	86

Pressure:

	Inj press	Hold press	Back pressure
min (psi)	7250	7250	0
max (psi)	21800	21800	435

Contact Information

Americas
8040 Dixie Highway, Florence, KY 41042 USA
Product Information Service
t: +1-800-833-4882 t: +1-859-372-3244
Customer Service
t: +1-800-526-4960 t: +1-859-372-3214
e: info-engineeredmaterials-am@celanese.com
Asia
4560 Jinke Road, Zhang Jiang Hi Tech Park
Shanghai 201203 PRC
Customer Service
t: +86 21 3861 9266 f: +86 21 3861 9599
e: info-engineeredmaterials-asia@celanese.com
Europa
Am Unisys-Park 1, 65843 Sulzbach, Germany
Product Information Service
t: +(00)-800-86427-531 t: +49-(0)-69-45009-1011
e: info-engineeredmaterials-eu@celanese.co

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Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use.
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